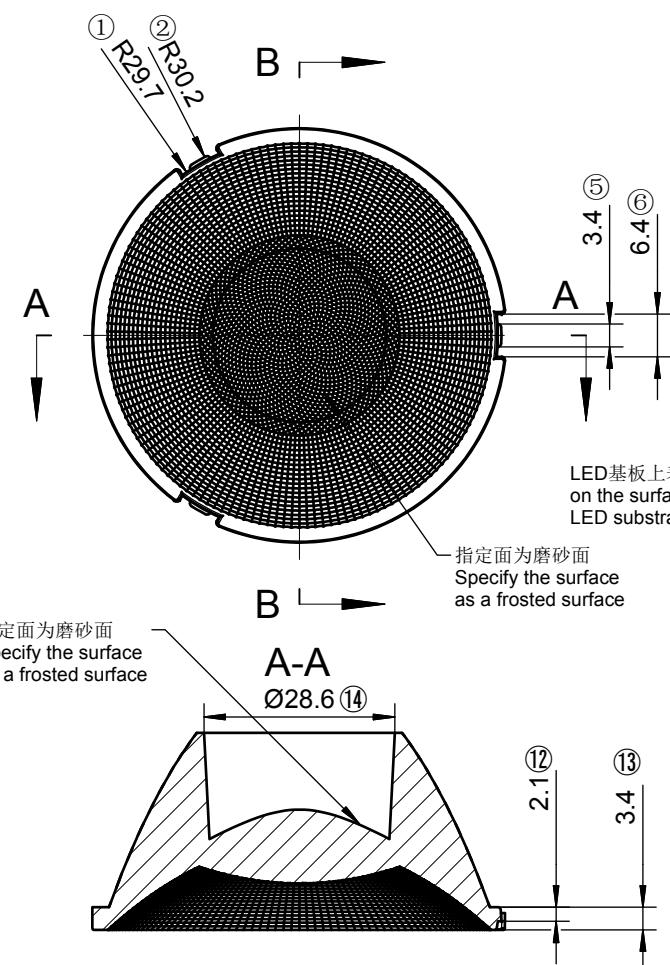
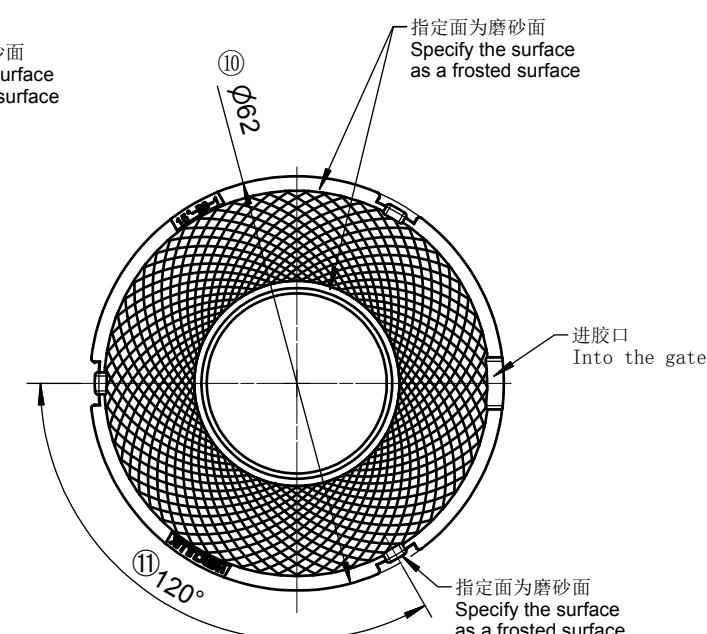
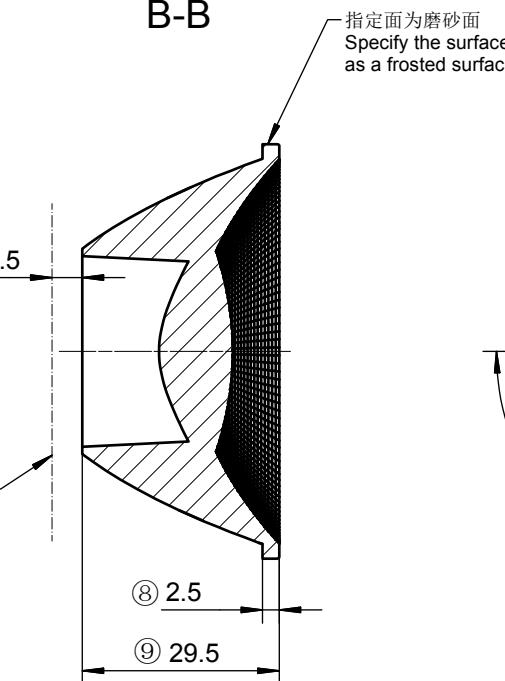


6 5 4 3 2 1

D



B-B



技术要求:

- 1、未注圆角及拔模斜度按3D图。
- 2、未注尺寸公差按右表。
- 3、表面无飞边，缩水，气泡等缺陷。

*4、灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度：Ra<3.2μm

Technical remark:

1. Fillet and inclination not indicated according to 3D drawing.
 2. Dimensional tolerances not indicated are shown in the right list.
 3. The surface has no flash, shrinkage, bubbles and other defects.
- *4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm

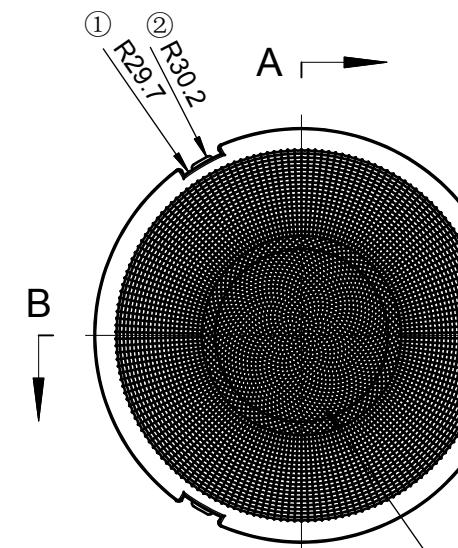
基本尺寸	公差值						4				
Basic size	Tolerance value	2					4				
<3	±0.1	1					3				
3~10	±0.15										
10~24	±0.20										
24~65	±0.35										
65~140	±0.50										
140~250	±0.80										
250~450	±1.2										
>450	±2.0										

光学设计 Optical design				Title: HK柔光62@30-15度透镜 HK Monny 62@30-15 degree lens	Drawing No. HK-RG-62@30-15-D9-21-1g-1
结构设计 Structural design					Part No. 1.01.12980
审核 Verify					CDHK
审定 Approval					

6 5 4 3 2 1

6 5 4 3 2 1

D



A-A

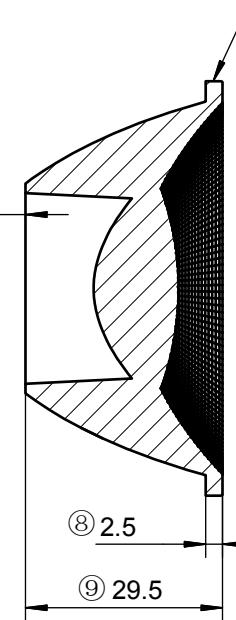
B

A

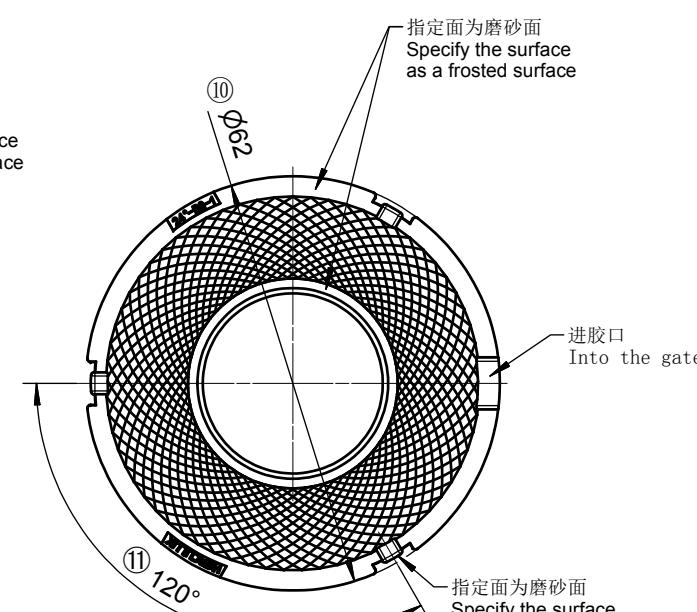
⑤ 3.4
⑥ 6.4
⑦ 4.5

LED基板上表面
on the surface of
LED substrate

指定面为磨砂面
Specify the surface
as a frosted surface



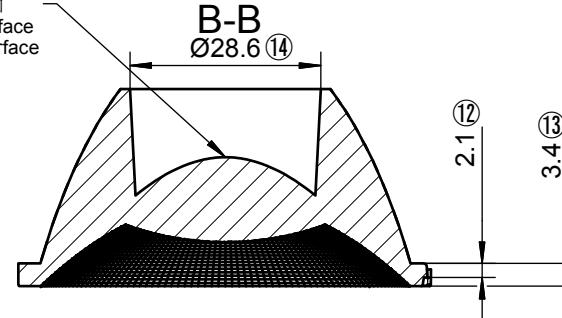
指定面为磨砂面
Specify the surface
as a frosted surface



指定面为磨砂面
Specify the surface
as a frosted surface

进胶口
Into the gate

指定面为磨砂面
Specify the surface
as a frosted surface



B-B

Ø28.6 ⑭

⑫ 2.1
⑬ 3.4

技术要求:

- 未注圆角及拔模斜度按3D图。
- 未注尺寸公差按右表。
- 表面无飞边，缩水，气泡等缺陷。

*4. 灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度：Ra<3.2μm

Technical remark:

- Fillet and inclination not indicated according to 3D drawing.
 - Dimensional tolerances not indicated are shown in the right list.
 - The surface has no flash, shrinkage, bubbles and other defects.
- *4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm

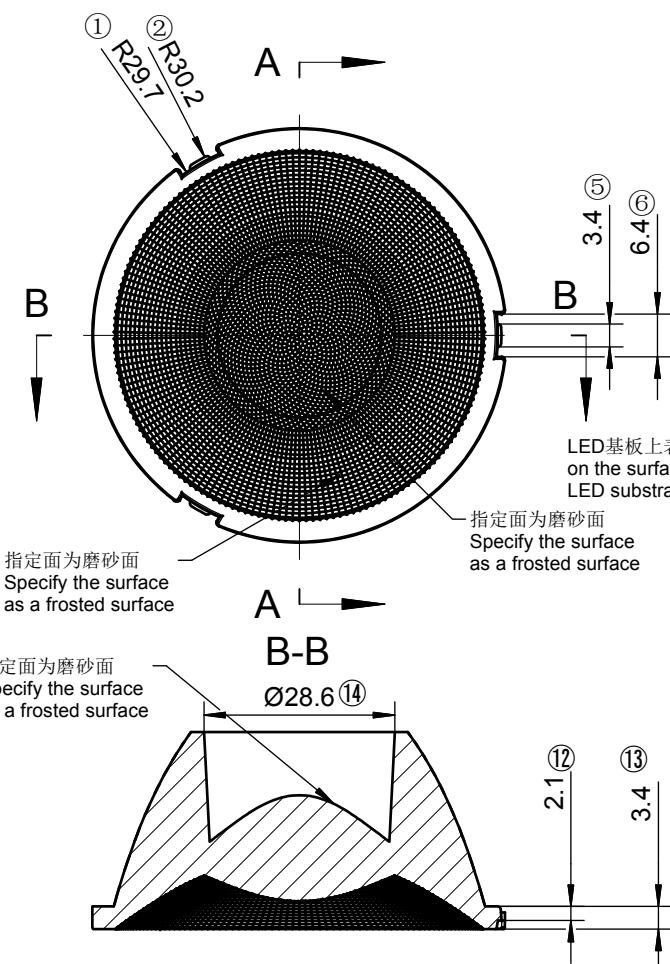
基本尺寸	公差值	2					4				
Basic size	Tolerance value	1					3				
<3	±0.1										
3~10	±0.15										
10~24	±0.20										
24~65	±0.35										
65~140	±0.50										
140~250	±0.80										
250~450	±1.2										
>450	±2.0										

序号 Item	更改标记 Change mark	更改内容 Change content			更改日期 Change date	签 名 Signature	序号 Item	更改标记 Change mark	更改内容 Change content			更改日期 Change date	签 名 Signature						
光学设计 Optical design																			
结构设计 Structural design																			
审核 Verify																			
审定 Approval																			
材料 Material																			
		PC							CDHK										
Title: HK 柔光62@30-24度透镜 HK Monny 62@30-24 degree lens													Drawing No. HK-RG-62@30-24-D9-21-1g-1						
Part No. 1.01.12976																			

6 5 4 3 2 1

6 1 5 4 3 2 1

D



A-A

指定面为磨砂面
Specify the surface as a frosted surface

⑧ 2.5
⑨ 29.5

⑤ 3.4
⑥ 6.4

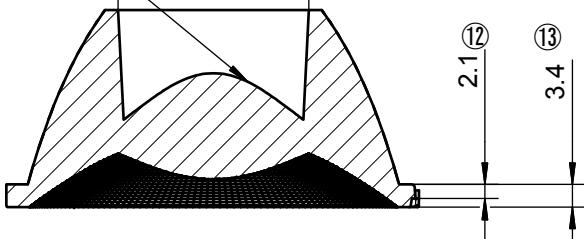
LED基板上表面
on the surface of LED substrate
指定面为磨砂面
Specify the surface as a frosted surface

⑦ 4.5

指定面为磨砂面
Specify the surface as a frosted surface

指定面为磨砂面
Specify the surface as a frosted surface

Ø28.6 ⑭



技术要求:

- 未注圆角及拔模斜度按3D图。
 - 未注尺寸公差按右表。
 - 表面无飞边、缩水、气泡等缺陷。
 - *4. 灯具采用胶圈防水时: 要求散热器与胶圈的接触面的粗糙度: Ra<3.2μm
- Technical remark:**
- Fillet and inclination not indicated according to 3D drawing.
 - Dimensional tolerances not indicated are shown in the right list.
 - The surface has no flash, shrinkage, bubbles and other defects.
 - *4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm

指定面为磨砂面
Specify the surface as a frosted surface

指定面为磨砂面
Specify the surface as a frosted surface

进胶口
Into the gate

指定面为磨砂面
Specify the surface as a frosted surface

⑩ Ø62

⑪ 120°

⑫ 2.1
⑬ 3.4

⑭ Ø28.6

⑮ 2.5
⑯ 29.5

⑰ 4.5

⑱ 3.4
⑲ 6.4

⑳ 2.1
㉑ 3.4

㉒ 2.5
㉓ 29.5

㉔ 4.5

㉕ 120°

㉖ Ø62

㉗ 2.1
㉘ 3.4

㉙ 2.5
㉚ 29.5

㉛ 4.5

㉜ 3.4
㉝ 6.4

㉞ 2.1
㉟ 3.4

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㉟ Ø62

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㉟ 120°

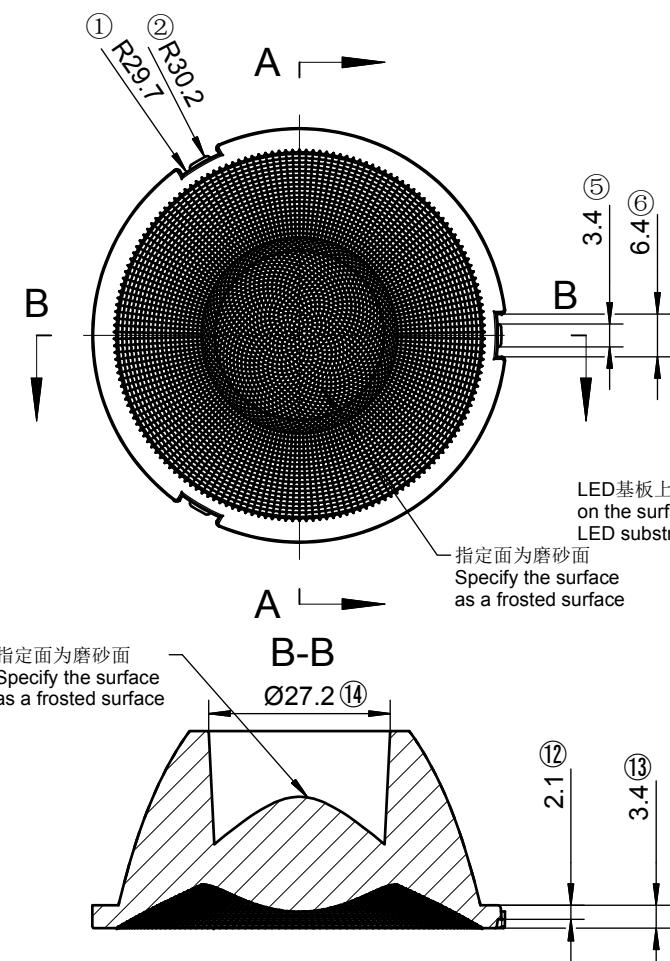
㉟ Ø62

㉟ 2.1
㉟ 3.4

㉟ 2.5
㉟ 29.5

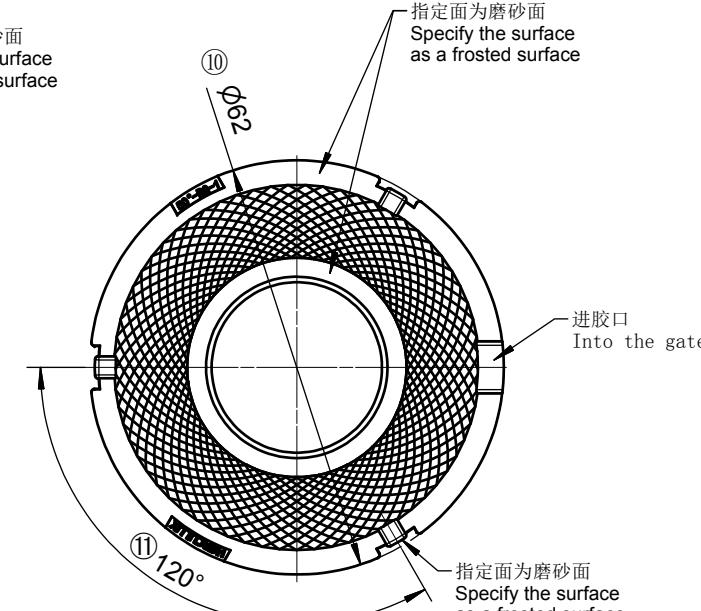
6 1 5 4 3 2 1

D



A-A

指定面为磨砂面
Specify the surface as a frosted surface



技术要求:

- 未注圆角及拔模斜度按3D图。
- 未注尺寸公差按右表。
- 表面无飞边, 缩水, 气泡等缺陷。
- *4. 灯具采用胶圈防水时: 要求散热器与胶圈的接触面的粗糙度: $R_a < 3.2 \mu m$

Technical remark:

- Fillet and inclination not indicated according to 3D drawing.
- Dimensional tolerances not indicated are shown in the right list.
- The surface has no flash, shrinkage, bubbles and other defects.
- *4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: $R_a < 3.2 \mu m$

基本尺寸	公差值	2					4				
Basic size	Tolerance value	1					3				
<3	±0.1										
3~10	±0.15										
10~24	±0.20										
24~65	±0.35										
65~140	±0.50										
140~250	±0.80										
250~450	±1.2										
>450	±2.0										

序号 Item	更改标记 Change mark	更改内容 Change content			更改日期 Change date	签 名 Signature	序号 Item	更改标记 Change mark	更改内容 Change content			更改日期 Change date	签 名 Signature
光学设计 Optical design							Title: HK柔光62@30-50度透镜 HK Monny 62@30-50 degree lens					Drawing No. HK-RG-62@30-50-D9-21-1g-1	
结构设计 Structural design													Part No. 1.01.13056
审核 Verify													CDHK
审定 Approval							材料 Material:	PC					

6 1 5 4 3 2 1

A

A